



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY
AFFAIRS (PERA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/pera/

Designer Doors, Inc.

702 Troy St.

River Walls, WI 54022

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Models H-3 / H-4 18'-0" Wide Wood Sectional Garage Door

APPROVAL DOCUMENT: Drawing No. 1618, titled "18' Wide Hurricane Impact Wood Garage Doors", sheets 1 through 7 of 7, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 10/21/2008, with last revision A1 dated 11/15/2010, signed and sealed by Warren W. Schaefer, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: A permanent label with the manufacturer's name or logo, manufacturing address, model/series number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. An original signed and sealed company letter from Designer Doors, Inc. is required, proving that the Models H-3 / H-4 18'-0" Wide Wood Sectional Garage Door was purchased from them in order for this NOA to be valid on any job.

This NOA revises NOA # 10-1119.02 and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by Carlos M. Utrera, P.E.

MIAMI-DADE COUNTY
APPROVED

[Signature]
10/26/2011

NOA No. 11-1006.04
Expiration Date: March 18, 2015
Approval Date: November 3, 2011
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS “Submitted under NOA # 10-1119.02”

1. Drawing No. 1618, titled “18’ Wide Hurricane Impact Wood Garage Doors”, sheets 1 through 7 of 7, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 10/21/2008, with last revision A1 dated 11/15/2010, signed and sealed by Warren W. Schaefer, P.E.

B. TESTS “Submitted under NOA # 10-1119.02”

1. Test reports on 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram on a Series/Model H2/4 Section, glazed garage door, prepared by Architectural Testing, Inc., Test Report No. 94833.01-201-18, dated 01/13/2010, signed and sealed by Joseph A. Reed, P.E.
2. Addendum letter to Test Reports No. 87472.01-201-18 and 87473.01-201-18 on Forced Entry Test per FBC, FBC 2411 3.2.1, TAS 202-94, prepared by Architectural Testing, Inc., dated 08/18/2009, signed and sealed by Joseph A. Reed, P.E.
3. Test reports on 1) Uniform Static Air Pressure Test Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a Double Wide Hurricane Impact Un-Glazed and Glazed Garage Doors, prepared by Hurricane Test Laboratory, LLC, Test Report No. G507-0402-08, dated 08/21/2008, signed and sealed by Vinu J. Abraham, P.E.
“Submitted under NOA # 08-1224.07”

C. CALCULATIONS: “Submitted under NOA # 08-1224.07”

1. Anchoring and stress calculations, prepared by W.W. Schaefer Engineering & Consulting, P.A., dated 12/17/2008, signed and sealed by Warren W. Schaefer, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. 11-0624.01, issued to E.I. DuPont DeNemours & Co., Inc. for their “DuPont Butacite® PVB Interlayer” approved on 09/08/2011, expiring on 12/11/2016.
2. Notice of Acceptance No. 11-0325.05 issued to Solutia, Inc. for their “Saflex IIIG” approved on 05/05/2011, expiring on 05/21/2016.

F. STATEMENTS

1. Statement letter of conformance to FBC 2007 and 2010, issued by W.W. Schaefer Engineering & Consulting, P.A., dated 09/26/2011, signed and sealed by Warren W. Schaefer, P.E.
2. Statement letter of no financial interest, issued by W.W. Schaefer Engineering & Consulting, P.A., dated 09/26/2011, signed and sealed by Warren W. Schaefer, P.E.

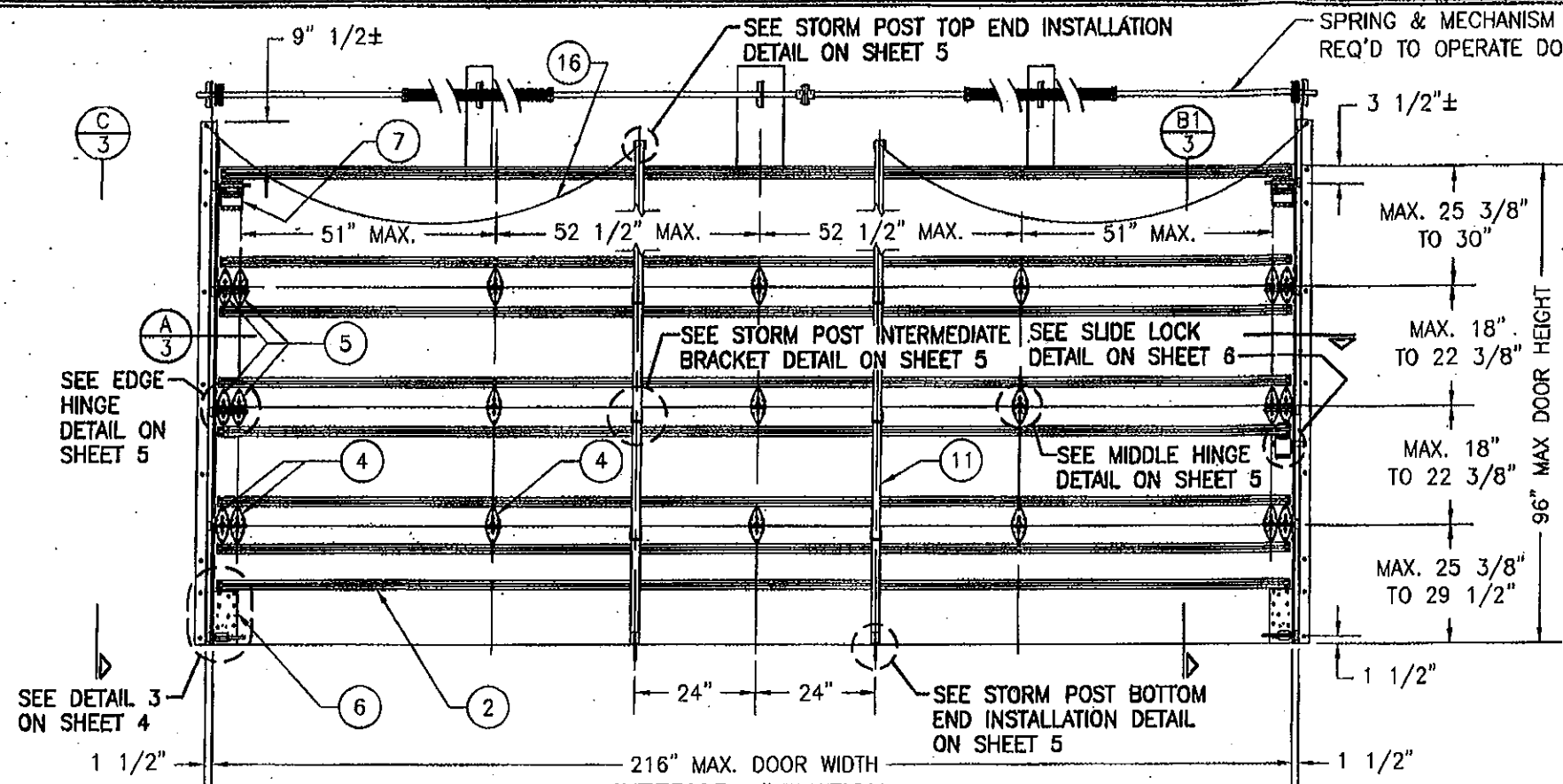

10/26/2011

Carlos M. Utrera, P.E.
Product Control Examiner
NOA No. 11-1006.04

Expiration Date: March 18, 2015
Approval Date: November 3, 2011

THESE DRAWINGS ARE APPLICABLE ONLY TO THE PRODUCT SPECIFIED. THEY MAY NOT BE USED FOR THE ASSEMBLY AND/OR INSTALLATION OF ANY OTHER PRODUCT NOR MAY THEY BE USED FOR RATIONAL AND/OR LOCAL APPROVAL OF ANY PRODUCT NOT PRODUCED BY THE MANUFACTURER STATED ON THESE DRAWINGS.

DRAWN BY: W.M. DATE: 11/15/10
 CHECKED BY: W.M.S. DATE: 10/21/08
 PLOT: 1-32



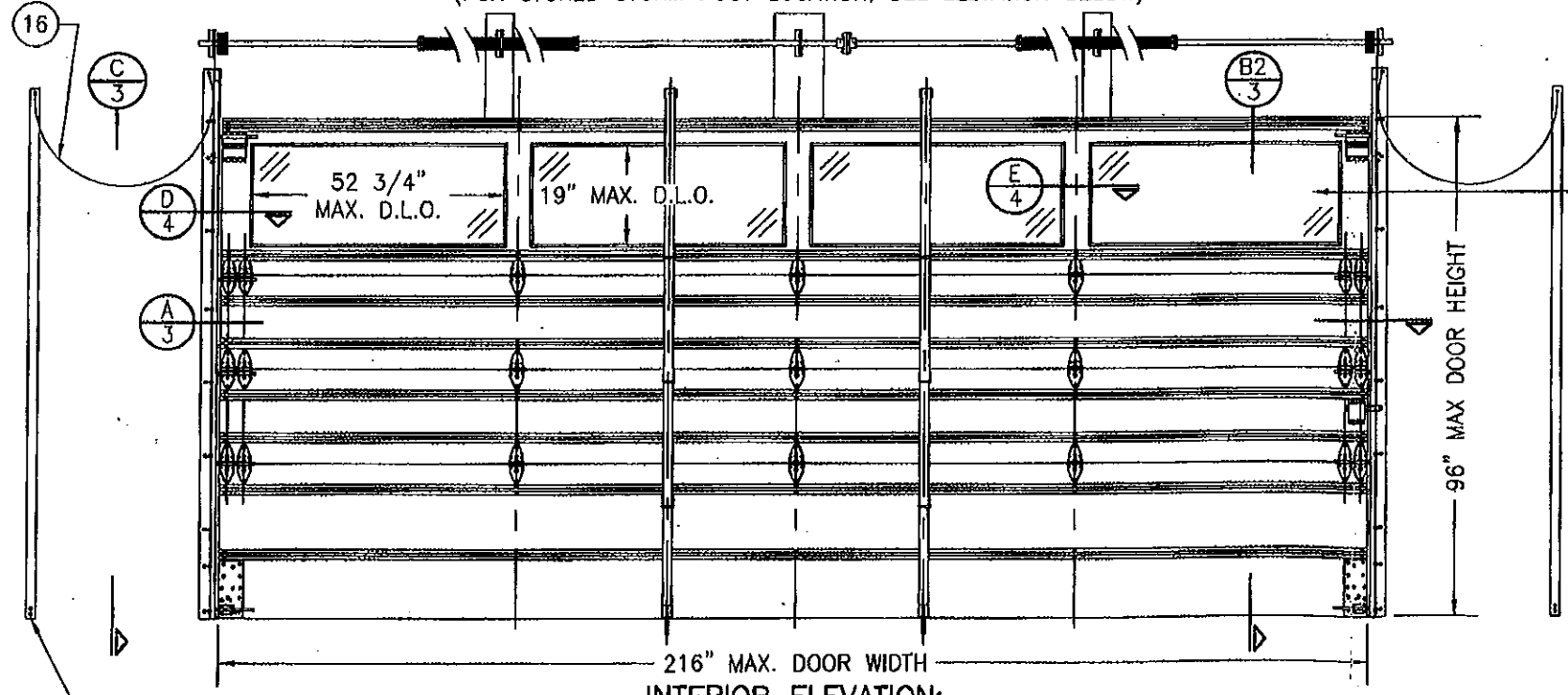
GENERAL NOTES:

1. THESE GARAGE DOOR SYSTEMS HAVE BEEN TESTED, ANALYZED & APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE "ALLOWABLE DESIGN PRESSURE TABLE(S)".
2. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
3. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & SHALL NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED & PROPOSED FOR IMPACT, CYCLIC & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH THE FLORIDA BUILDING CODE PROTOCOLS TAS-201, 202 & 203 FOR LARGE MISSILE IMPACT GARAGE DOORS.
5. THESE GARAGE DOOR SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).
6. IMPACT SHUTTERS ARE NOT REQUIRED WITH THESE GARAGE DOORS.
7. ALL ANCHORS SECURING DOORS TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
8. DETERMINE THE POSITIVE & NEGATIVE DESIGN LOADS TO USE WHEN REFERENCING THESE DOCUMENTS IN ACCORDANCE WITH THE GOVERNING CODE AND GOVERNING WIND VELOCITY. FOR WIND LOAD CALCULATIONS IN ACCORDANCE WITH THE FLORIDA BUILDING CODE, A DIRECTIONALITY FACTOR OF $K_d = 0.85$ MAY BE APPLIED WHEN USED IN CONJUNCTION WITH LOAD COMBINATIONS SPECIFIED IN SECTION 2.0 OF THE ASCE 7 STANDARD.
9. NO INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE CERTIFICATION OF THIS PRODUCT. WIND LOAD DURATION FACTOR $C_d = 1.6$ WAS USED FOR WOOD SCREW ANALYSIS ONLY.
10. ALL WOOD MEMBERS OF DOORS THAT MAY POSSIBLY COME INTO CONTACT WITH MASONRY OR CONCRETE SUBSTRATES, ARE SUBJECT TO MOISTURE &/OR ARE SUBJECT TO THE OUTSIDE ENVIRONMENT SHALL BE OF AN APPROVED DURABLE SPECIES OR BE TREATED IN AN APPROVED METHOD WITH AN APPROVED PRESERVATIVE PER FBC SECTION 2326.

INTERIOR ELEVATION:
MODEL "H-3" FULLY WOOD PANELED GARAGE DOOR
 SCALE: 3/8" = 1'-0"

(FOR STORED STORM POST LOCATION, SEE ELEVATION BELOW)

ALLOWABLE DESIGN PRESSURE
 (ALL DOOR CONDITIONS)
 +48/-65 PSF



(4 D.L.O. CONDITIONS SHOWN. MORE THAN 4 D.L.O.'S MAY BE PLACED ACCROSS THE DOOR IN THE TOP OR TOP MIDDLE SECTION OF THE DOOR)

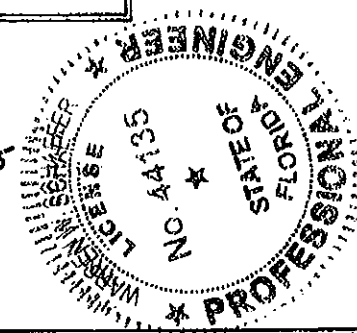
NOTE: ALL REMOVABLE STORM POST CONNECTORS SHALL BE LINKED TO THE DOOR OR THE DOOR TRACKS SUCH THAT WHEN REMOVED, THEY WILL NOT BE LOST OR MISPLACED. & WILL BE STORED IN AN ACCESSIBLE LOCATION.

INTERIOR ELEVATION:
MODEL "H-4" PARTIALLY GLAZED GARAGE DOOR
 SCALE: 3/8" = 1'-0"

(FOR DETAIL NOT SHOWN, SEE FULLY PANELED GARAGE DOOR ELEVATION ABOVE)

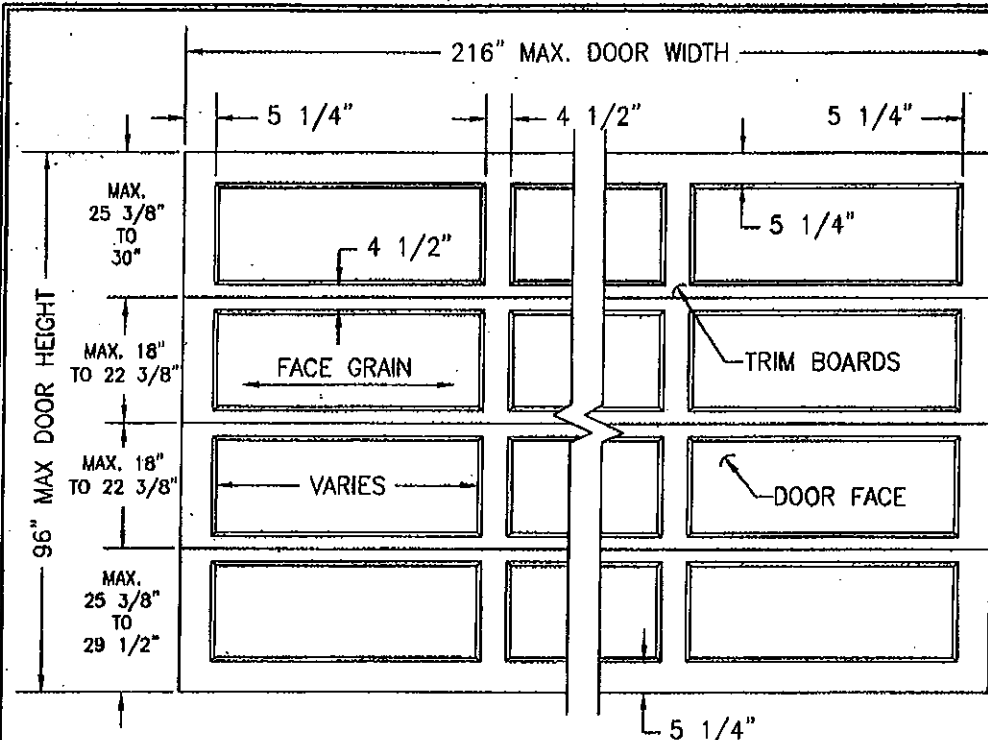
PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 11-1006.D4
 Expiration Date 03/18/2015
 By: [Signature]
 Miami Code Product Control

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 10-1119.02
 Expiration Date 02/18/2015
 By: [Signature]
 Miami Code Product Control

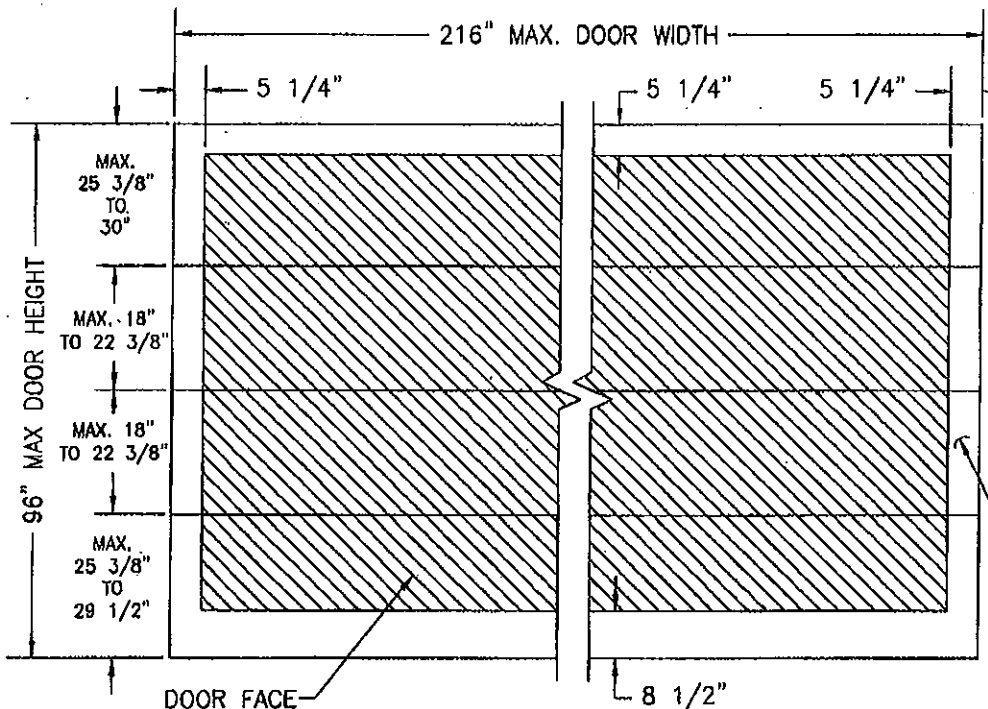


DRAWING TITLE: 18 FT. WIDE HURRICANE IMPACT WOOD GARAGE DOORS
 MANUFACTURER: DESIGNER DOORS, INC.
 702 TROY ST.
 RIVER FALLS, WI 54022
 800-241-0525
 CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)
 7480 150TH COURT NORTH
 PALM BEACH GARDENS, FL 33418
 PHONE: 561-744-3424

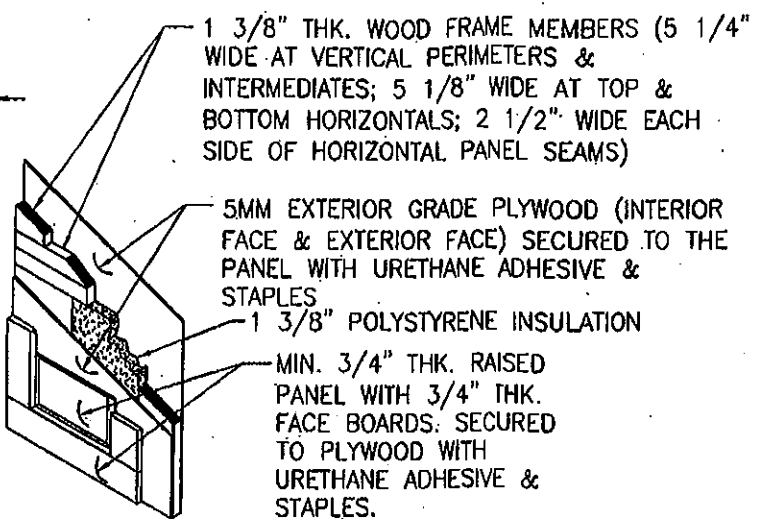
CERTIFICATION: APR 19 2011
 DRAWING NO. 1618
 REV. A
 SHEET NO. 1 OF 7



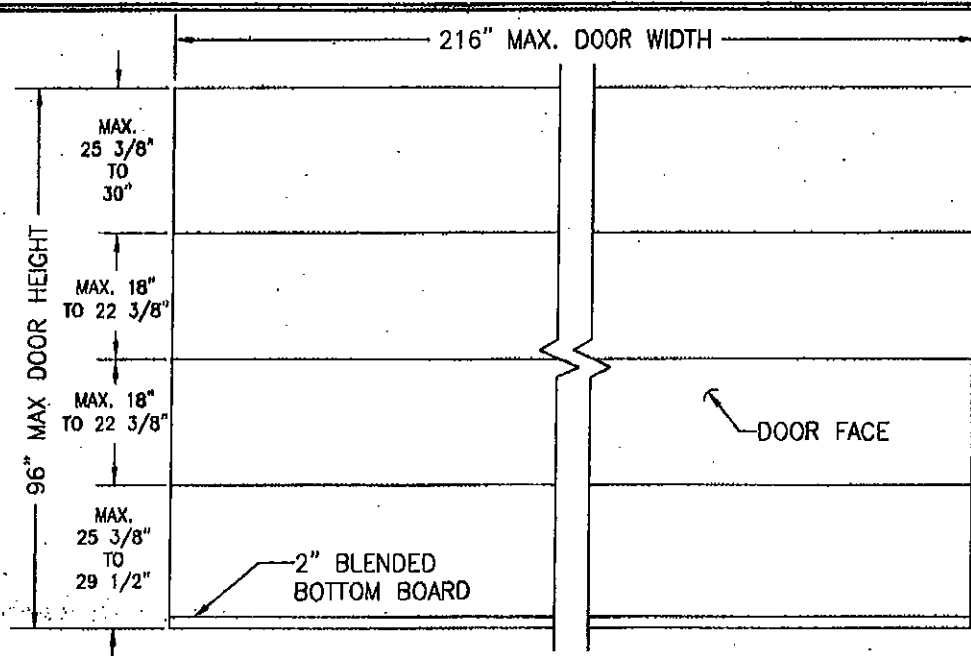
**EXTERIOR ELEVATION:
RAISED PANEL GARAGE DOOR**
SCALE: 3/8" = 1'-0"
(NON-GLAZED DOOR SHOWN, GLAZED DOOR IS SIMILAR)



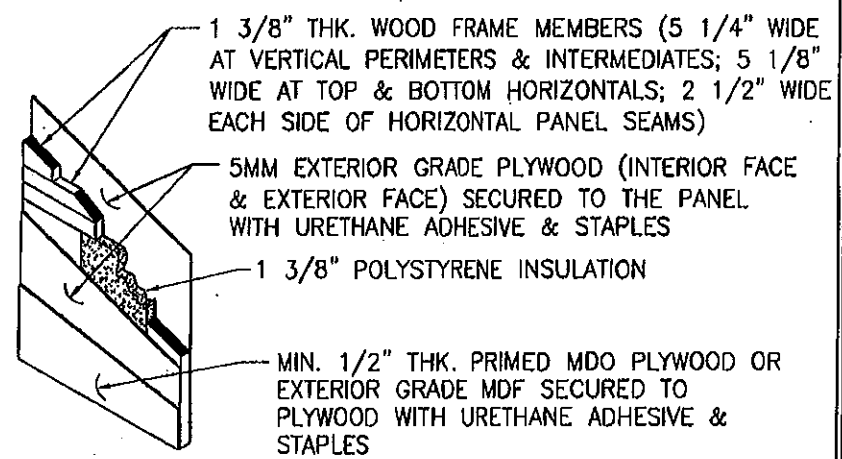
**EXTERIOR ELEVATION:
V-GROOVE PANEL GARAGE DOOR**
SCALE: 3/8" = 1'-0"
("V-GROOVE MAY RUN IN ANY DIRECTION")
(NON-GLAZED DOOR SHOWN, GLAZED DOOR IS SIMILAR)



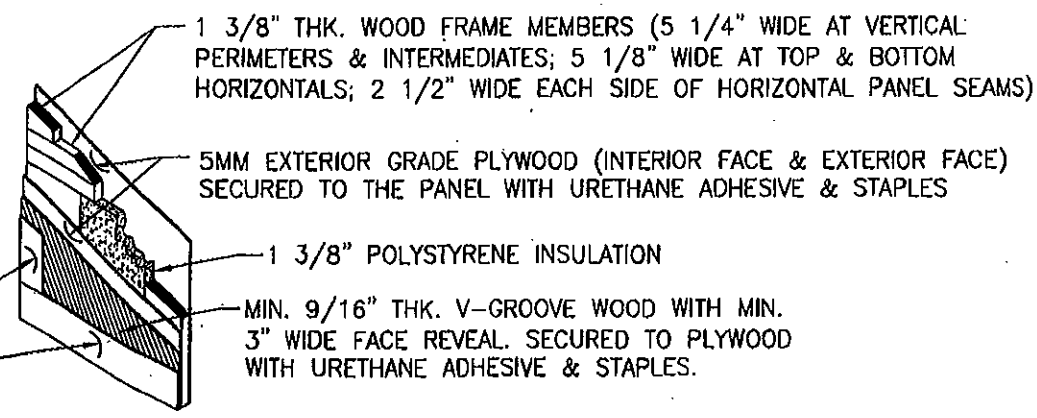
TYP. RAISED PANEL DETAIL
SCALE: N.T.S.



**EXTERIOR ELEVATION:
FLAT PANEL GARAGE DOOR**
SCALE: 3/8" = 1'-0"
(NON-GLAZED DOOR SHOWN, GLAZED DOOR IS SIMILAR)



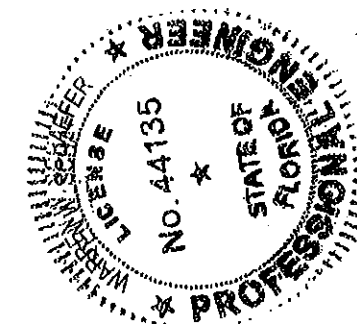
TYP. FLAT PANEL DETAIL
SCALE: N.T.S.



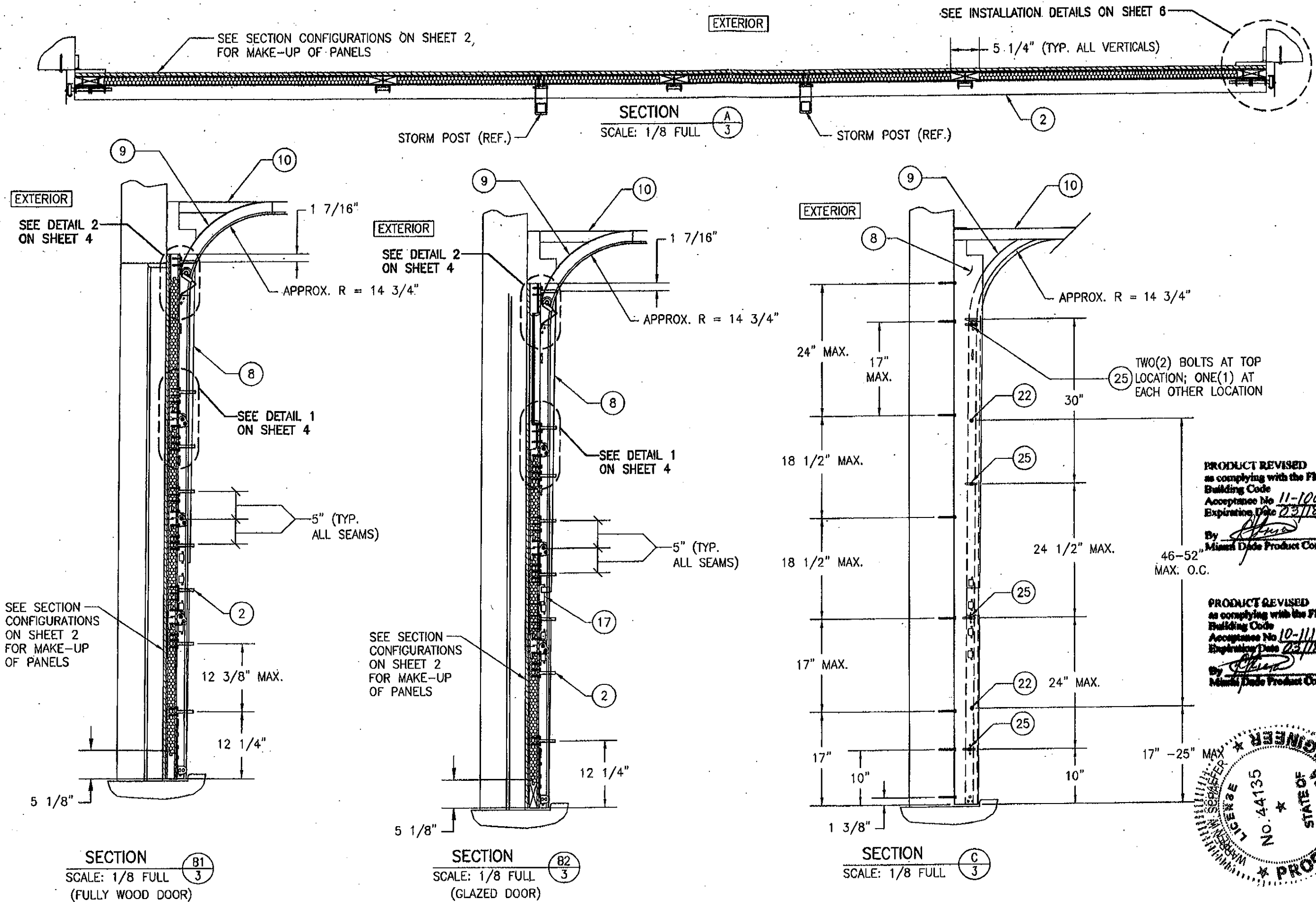
TYP. V-GROOVE PANEL DETAIL
SCALE: N.T.S.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1006.04
Expiration Date 03/18/2015
By *[Signature]*
Miami Trade Product Control

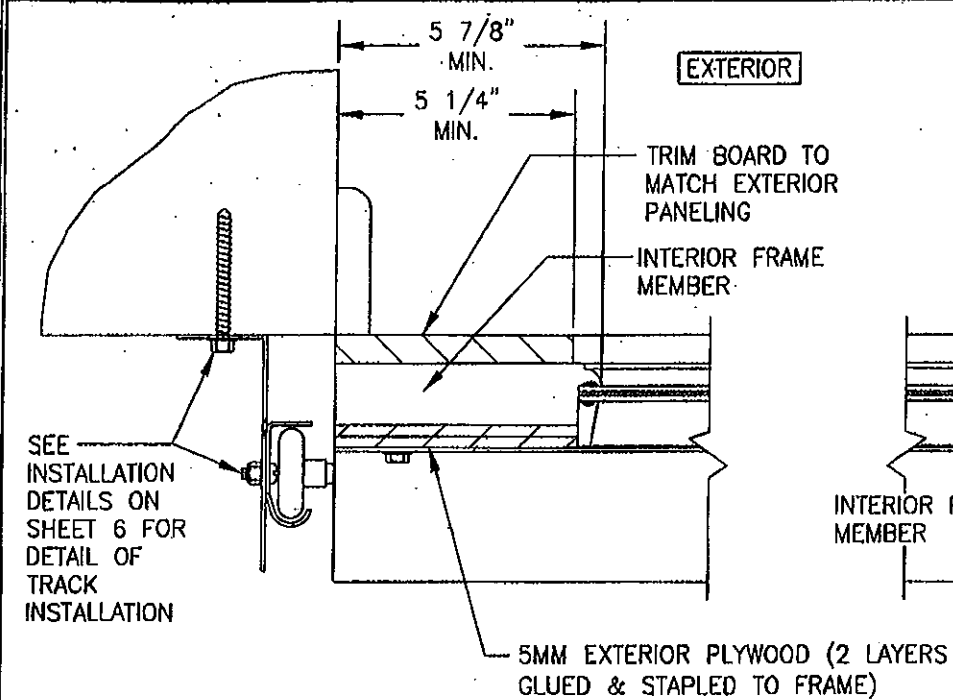
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 10-1119.02
Expiration Date 03/18/2015
By *[Signature]*
Miami Trade Product Control



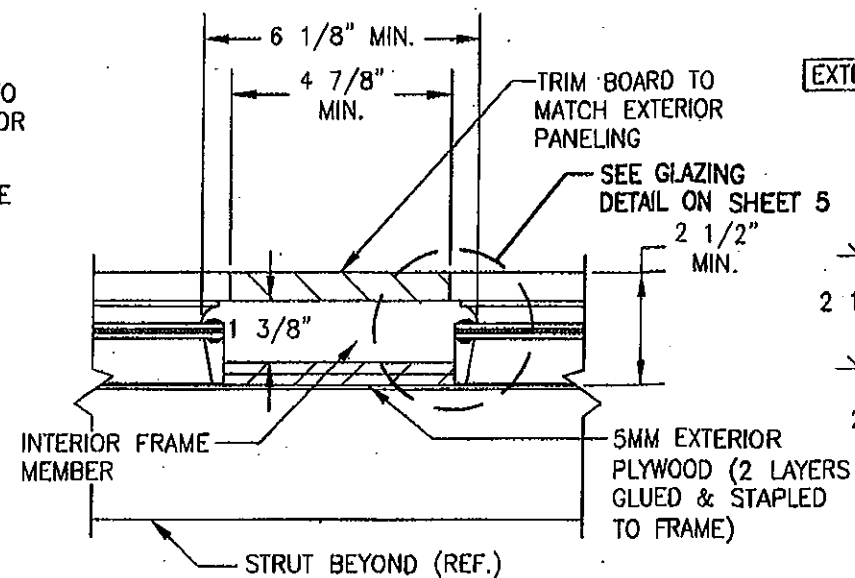
DRAWN BY: W.R.M.		CHECKED BY: W.M.S.	
PLOT: 1-32		DATE: 10/21/08	
DATE	BY	REVISION	DESCRIPTION
DRAWING TITLE: 18 FT. WIDE HURRICANE IMPACT WOOD GARAGE DOORS			
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)		MANUFACTURER: DESIGNER DOORS, INC.	
7480 150TH COURT NORTH, PALM BEACH GARDENS, FL 33418		702 TROY ST., RIVER FALLS, WI 54022	
PHONE: 561-744-3424		800-241-0525	
CERTIFICATION: APR 12 2011		P.E. NO. 44135	
DRAWING NO. 1618		REV. A	
SHEET NO. 2		OF 7	



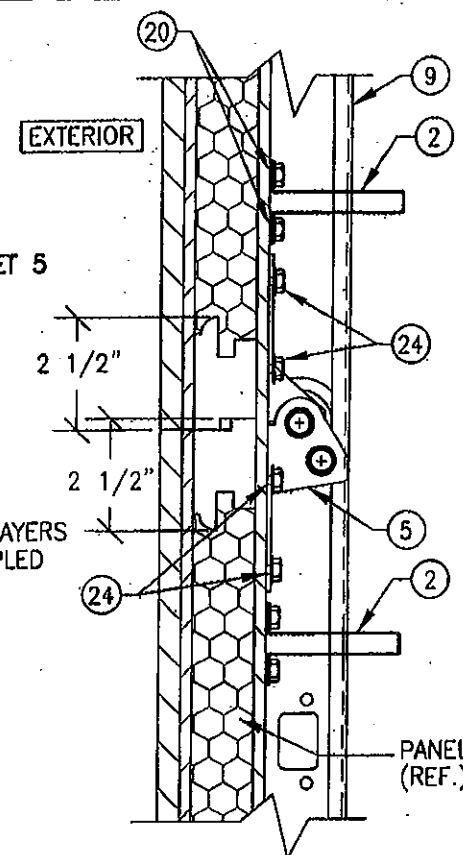
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PLOT: 1=18		DATE: 10/21/08	
NO.	REVISION DESCRIPTION	BY	DATE
DRAWING TITLE: 18 FT. WIDE HURRICANE IMPACT WOOD GARAGE DOORS			
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) 7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE: 561-744-3424		MANUFACTURER DESIGNER DOORS, INC. 702 TROY ST. RIVER FALLS, WI 54022 800-241-0525	
CERTIFICATION APR 19 2011 WARGEN W. SCHAEFER, P.E. P.E. NO. 44135		DRAWING NO. 1618 SHEET NO. 3 OF 7	



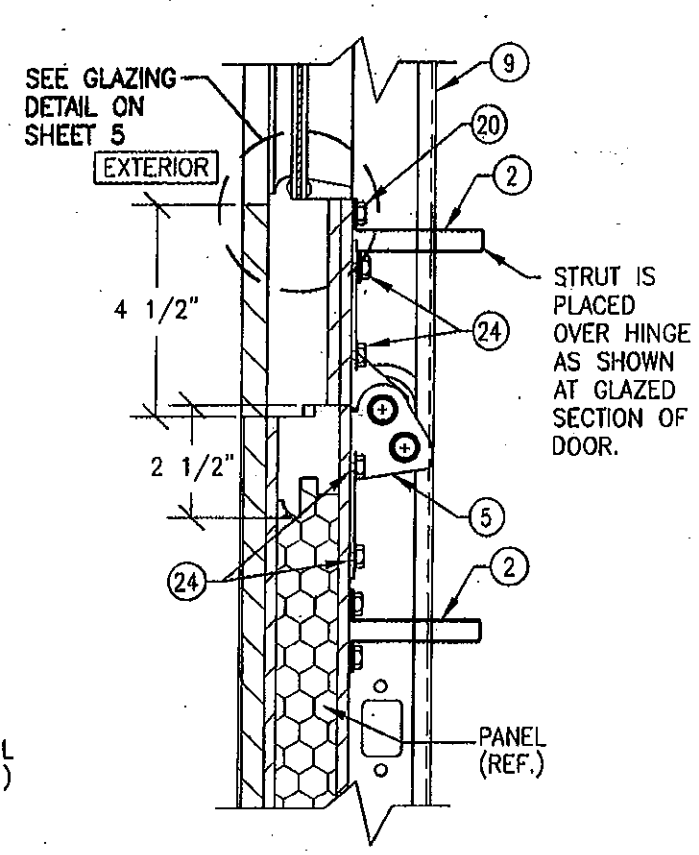
SECTION D
SCALE: 1/4 FULL



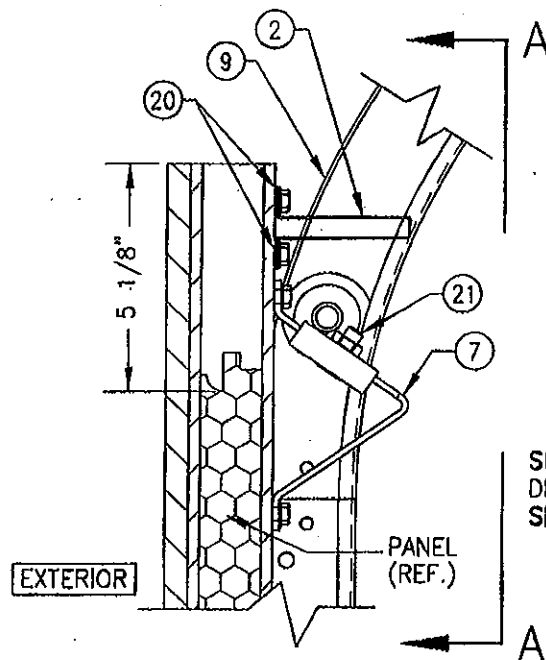
SECTION E
SCALE: 1/4 FULL



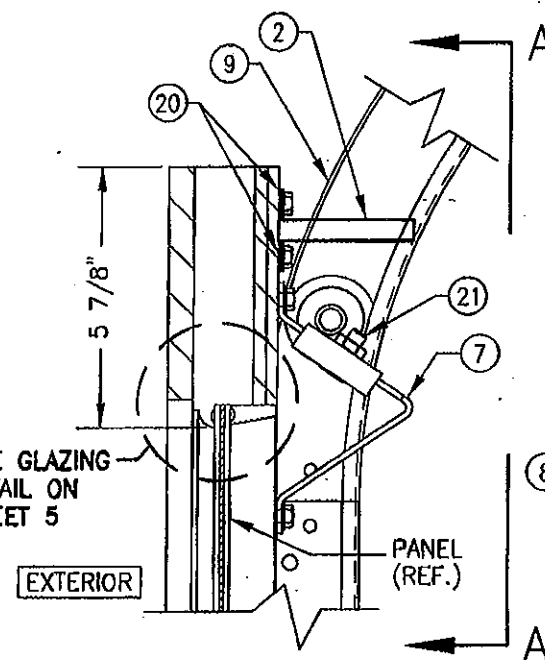
DETAIL 1
(UN-GLAZED CONDITION)



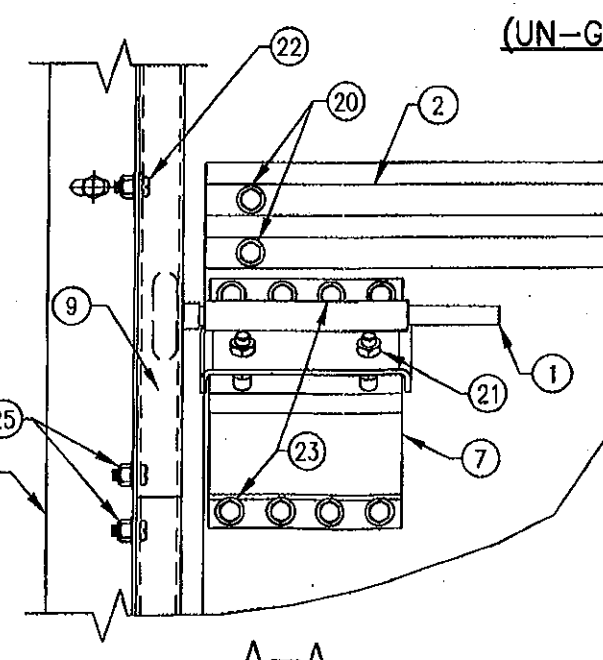
DETAIL 1
(GLAZED CONDITION)



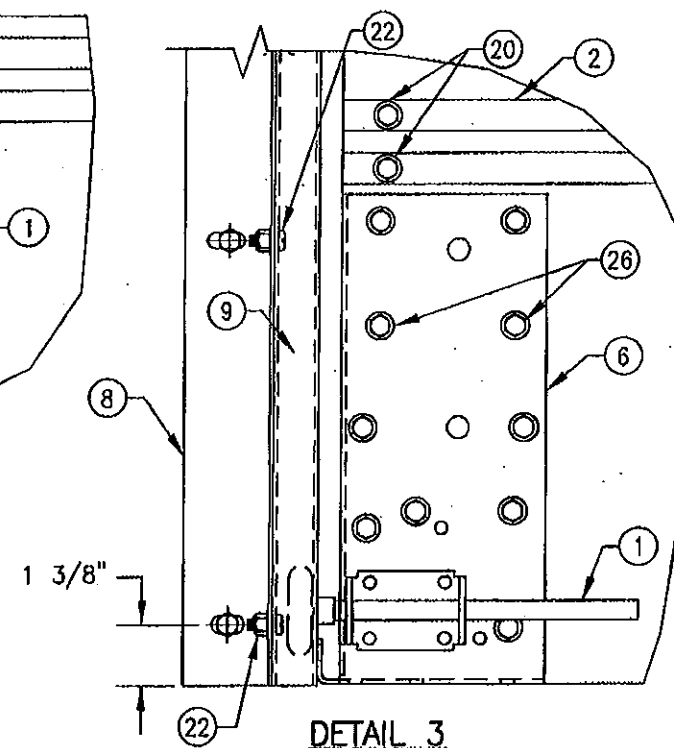
DETAIL 2
(UN-GLAZED CONDITION)



DETAIL 2
(GLAZED CONDITION)



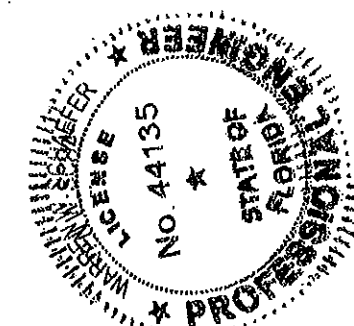
A-A



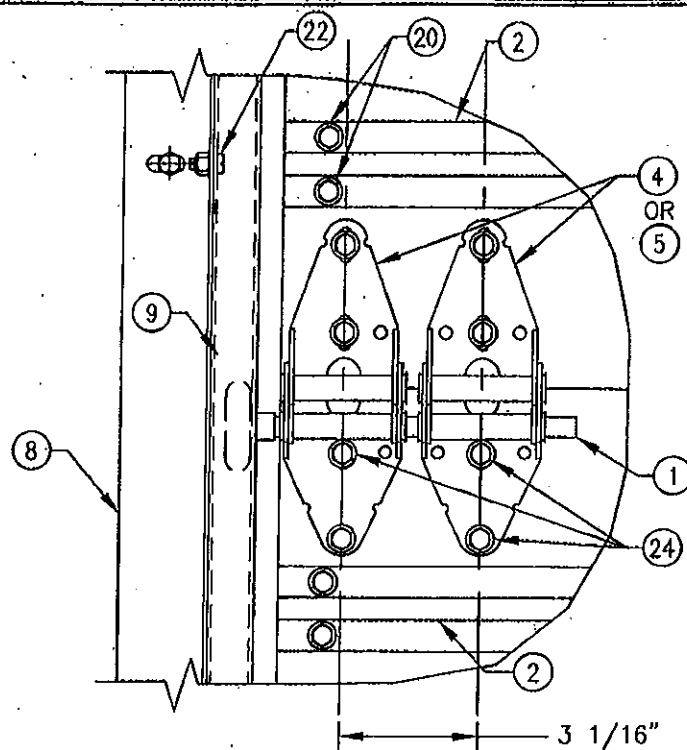
DETAIL 3

PRODUCT REVISED
to comply with the Florida
Building Code
Acceptance No. 11-1006.04
Expiration Date 23/18/2015
By *[Signature]*
Miami Dade Product Control

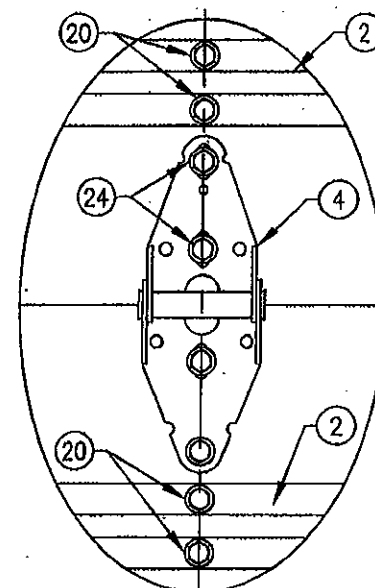
PRODUCT REVISED
to comply with the Florida
Building Code
Acceptance No. 10-1119.02
Expiration Date 23/18/2015
By *[Signature]*
Miami Dade Product Control



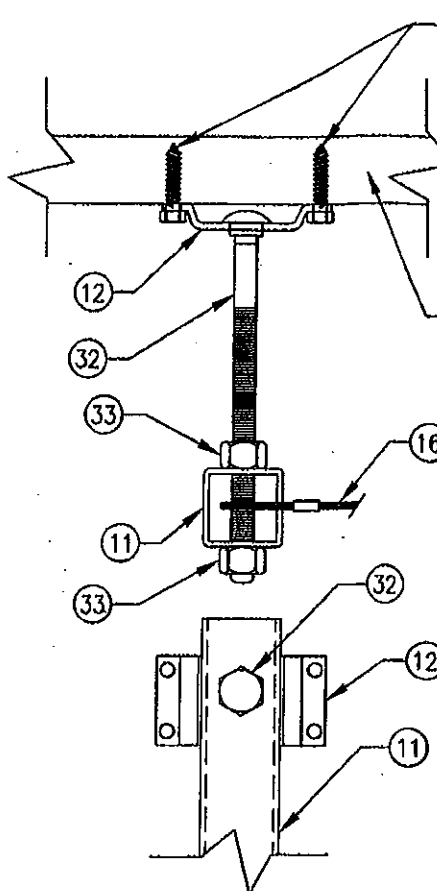
DRAWN BY: W.R.M.		CHECKED BY: W.W.S.	
PLOT: 1st		DATE: 10/21/08	
DATE	BY	REVISION DESCRIPTION	NO.
DRAWING TITLE: 18 FT. WIDE HURRICANE IMPACT WOOD GARAGE DOORS			
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)		MANUFACTURER: DESIGNER DOORS, INC.	
7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE: 561-744-3424		702 TROY ST. RIVER FALLS, WI 54022 800-241-0525	
CERTIFICATION: APR 12 2011		P.E. NO. 44135	
DRAWING NO. 1618		REV. A	
SHEET NO. 4		OF 7	



EDGE HINGE DETAIL



MIDDLE HINGE DETAIL



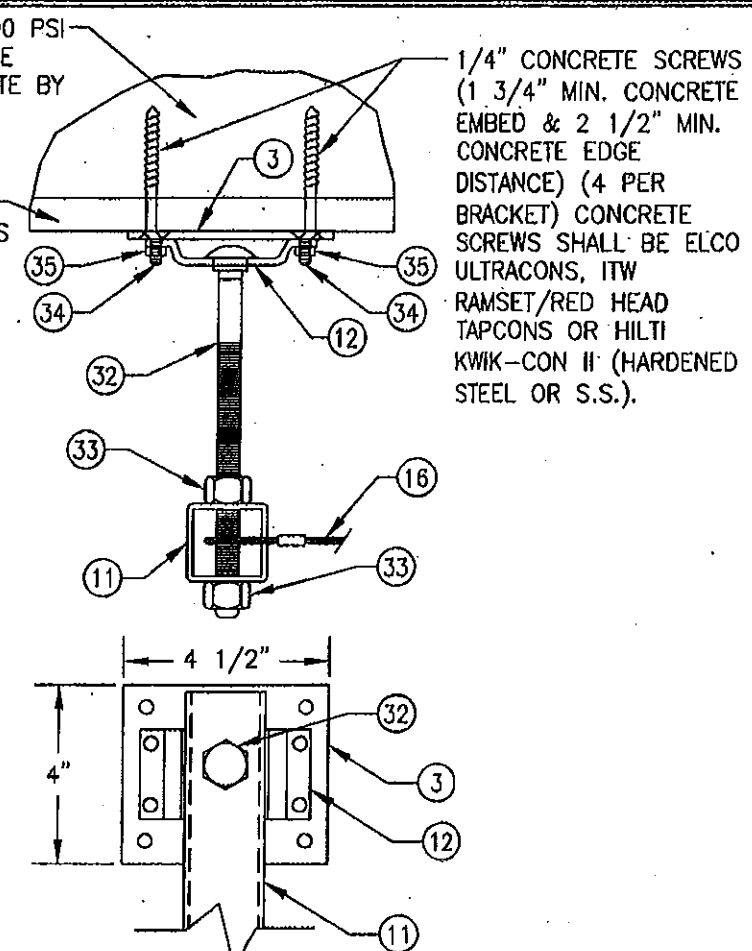
STORM POST TOP END INSTALLATION DETAIL
(INTO WOOD SUBSTRATE)

5/16" X 1 1/2" LAG BOLTS (1 3/8" EMBED) (4 PER BRACKET)

MIN: 2500 PSI CONCRETE SUBSTRATE BY OTHERS

OPTIONAL WOOD PLATE (THICKNESS AS REQ'D)

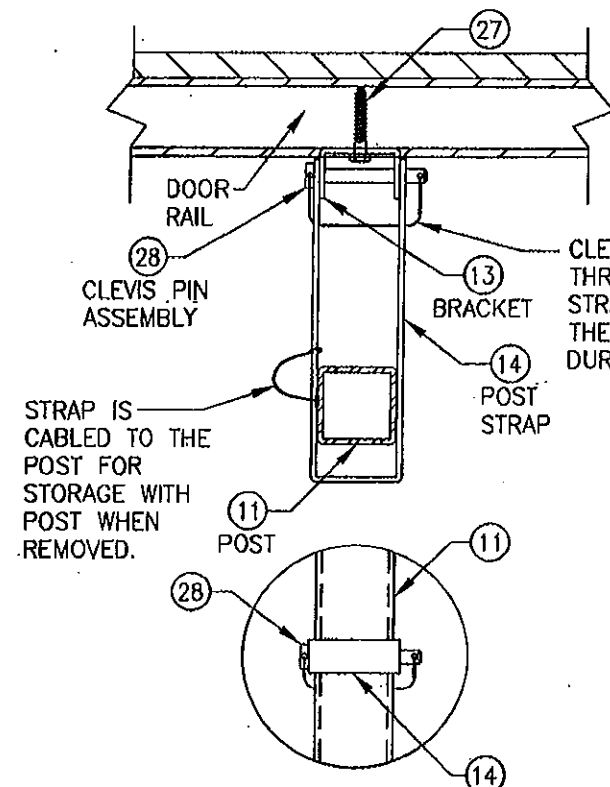
WOOD SUBSTRATE BY OTHERS (MIN. 1 1/2" THICK & G=MIN. 0.55) TO BE DESIGNED & SECURED BY OTHERS AS REQ'D TO SUPPORT END LOAD FROM STORM POST.



STORM POST TOP END INSTALLATION DETAIL
(INTO CONCRETE SUBSTRATE)

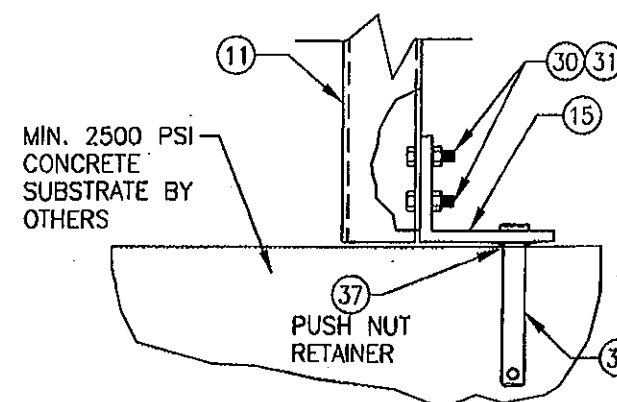
PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 11-1006.04
Expiration Date 23/11/2015
By *[Signature]*
Miami Dade Product Control

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 10-1119.02
Expiration Date 23/11/2015
By *[Signature]*
Miami Dade Product Control



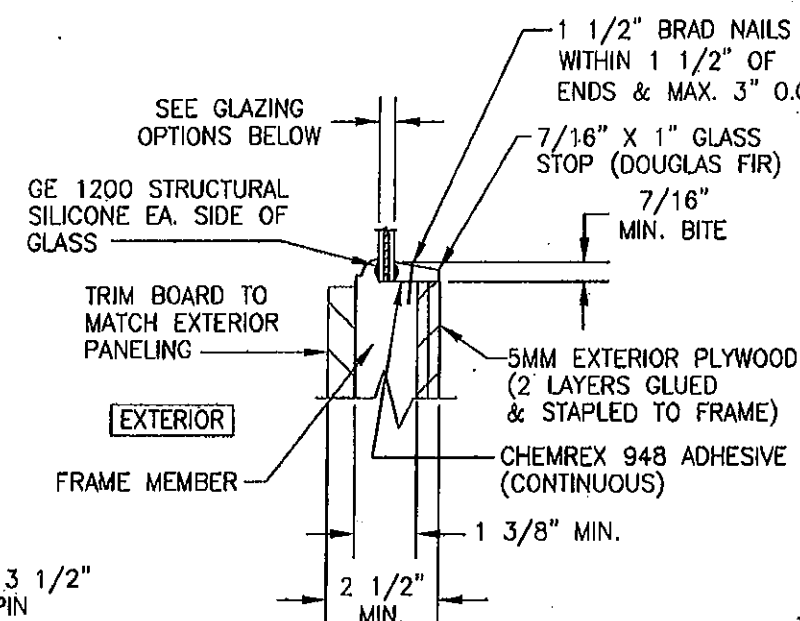
STORM POST INTERMEDIATE BRACKET DETAIL

(1 BRACKET IS LOCATED AT EACH DOOR PANEL SEAM LOCATION; 3 TOTAL PER BAR)



STORM POST BOTTOM END INSTALLATION DETAIL

PIN IS SECURED TO THE POST FOOT ANGLE VIA THE PUSH NUT RETAINER SHOWN SO PIN STAYS WITH THE POST DURING STORAGE.

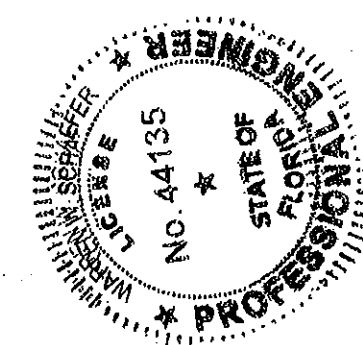


GLAZING DETAIL

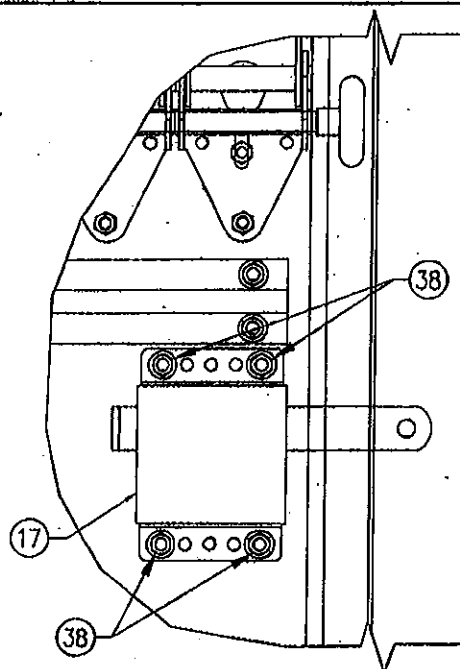
GLAZING OPTIONS:

OPTION 1: 3/8" LAMINATED GLASS (1/8" AN/0.09 SOLUTIA SAFLEX IIII PVB/1/8" AN)

OPTION 2: 3/8" LAMINATED GLASS (1/8" AN/0.09 DUPONT BUTACITE PVB/1/8" AN)



DRAWN BY: W.W.S.	CHECKED BY: W.W.S.
PLOT: 1-4	DATE: 10/21/08
DATE	BY
REVISION DESCRIPTION	NO.
18 FT. WIDE HURRICANE IMPACT WOOD GARAGE DOORS	
DESIGNER DOORS, INC. 702 TROY ST. RIVER FALLS, WI 54022 800-241-0525	
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) 7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE: 561-744-3424	
CERTIFICATION	APR 12 2011
DRAWING NO. 1618	REV. A
SHEET NO. 5	OF 7

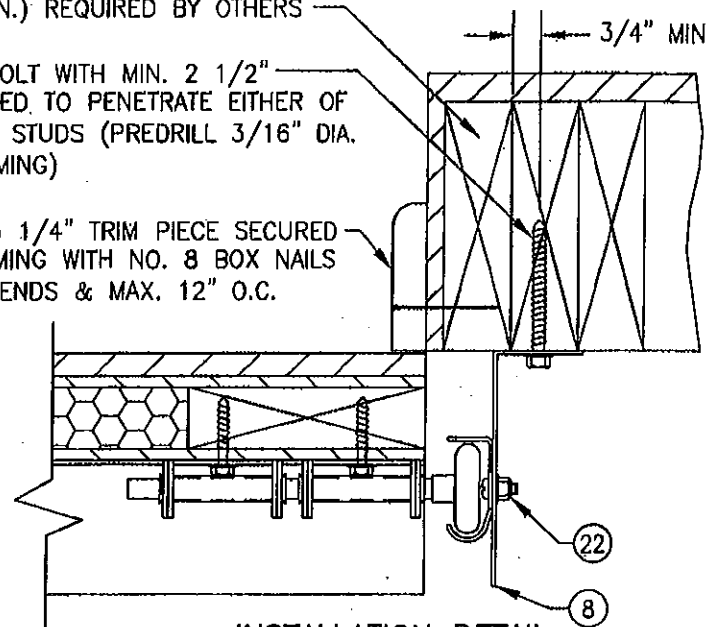


SIDE LOCK DETAIL
(MAY BE LOCATED AT EITHER SIDE OF DOOR)

MIN. (4) 2X STUDS (SYP WITH S.G.=0.55 MIN.) REQUIRED BY OTHERS

5/16" LAG BOLT WITH MIN. 2 1/2" FRAMING EMBED TO PENETRATE EITHER OF THE FRAMING STUDS (PREDRILL 3/16" DIA. HOLE IN FRAMING)

MIN. 3/4" X 3 1/4" TRIM PIECE SECURED TO WOOD FRAMING WITH NO. 8 BOX NAILS WITHIN 3" OF ENDS & MAX. 12" O.C.

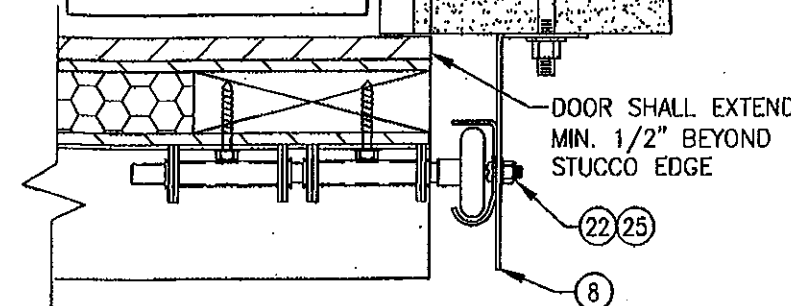


INSTALLATION DETAIL
DIRECT TO WOOD FRAMING

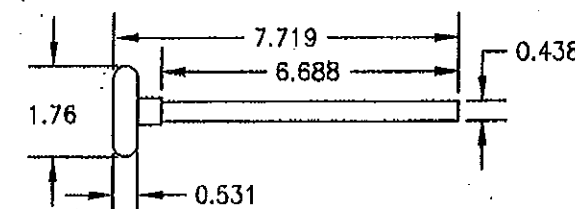
3/8" DIA. RAWL POWER-BOLT, RAMSET RED HEAD DYNABOLT OR HILTI KWIK BOLT 3 EXPANSION ANCHOR (MIN. EMBED INTO SUBSTRATE = 3")

OPTIONAL TRIM PIECE

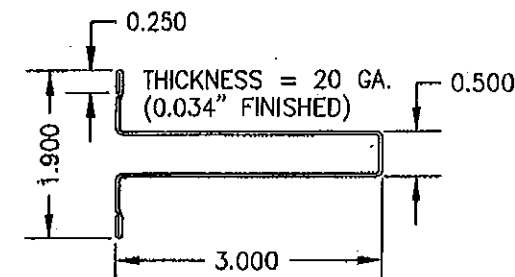
NOTE: CONCRETE MUST BE MIN. 2500 PSI



INSTALLATION DETAIL
DIRECT TO FILLED BLOCK OR SOLID CONCRETE



1 NYLON ROLLER WITH AISI STEEL ROD

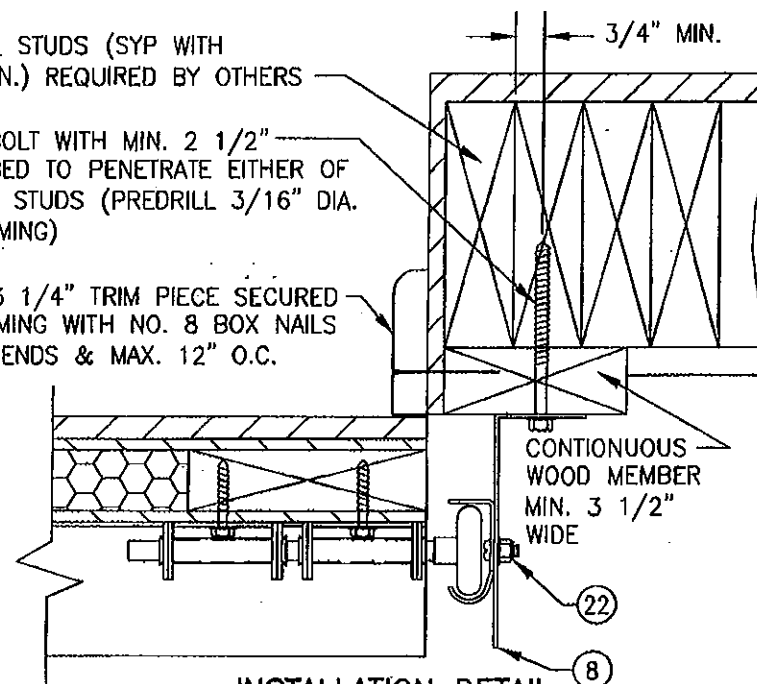


2 3" REINFORCING STRUT

MIN. (4) 2X STUDS (SYP WITH S.G.=0.55 MIN.) REQUIRED BY OTHERS

5/16" LAG BOLT WITH MIN. 2 1/2" FRAMING EMBED TO PENETRATE EITHER OF THE FRAMING STUDS (PREDRILL 3/16" DIA. HOLE IN FRAMING)

MIN. 3/4" X 3 1/4" TRIM PIECE SECURED TO WOOD FRAMING WITH NO. 8 BOX NAILS WITHIN 3" OF ENDS & MAX. 12" O.C.



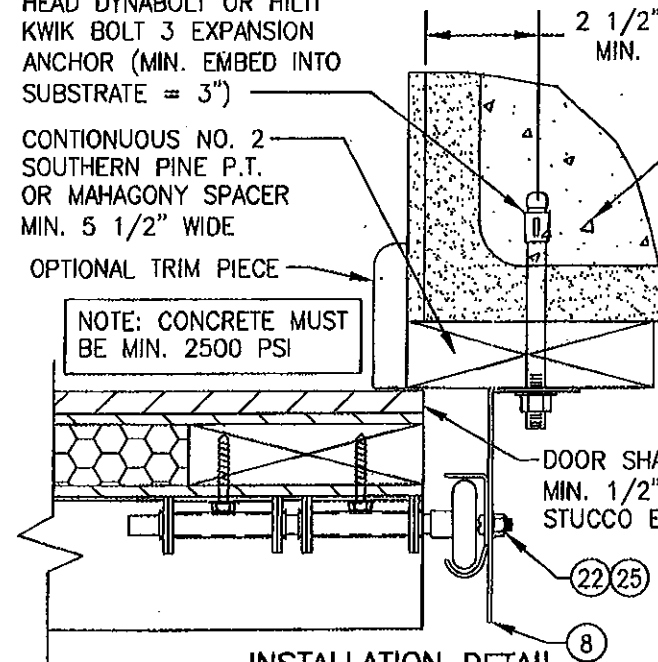
INSTALLATION DETAIL
SHIMMED TO WOOD FRAMING

3/8" DIA. RAWL POWER-BOLT, RAMSET RED HEAD DYNABOLT OR HILTI KWIK BOLT 3 EXPANSION ANCHOR (MIN. EMBED INTO SUBSTRATE = 3")

CONTINUOUS NO. 2 SOUTHERN PINE P.T. OR MAHAGONY SPACER MIN. 5 1/2" WIDE

OPTIONAL TRIM PIECE

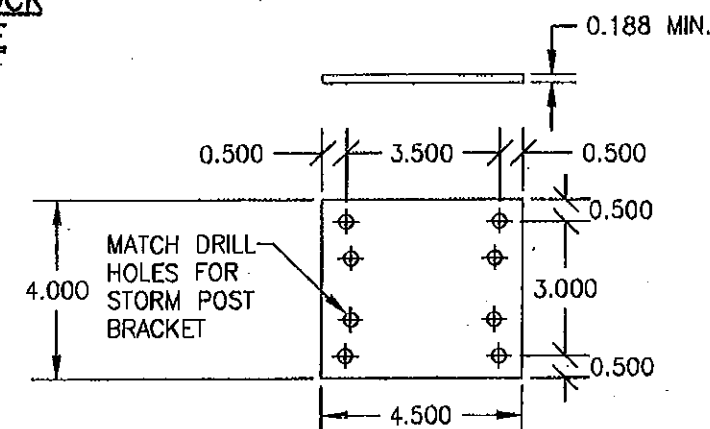
NOTE: CONCRETE MUST BE MIN. 2500 PSI



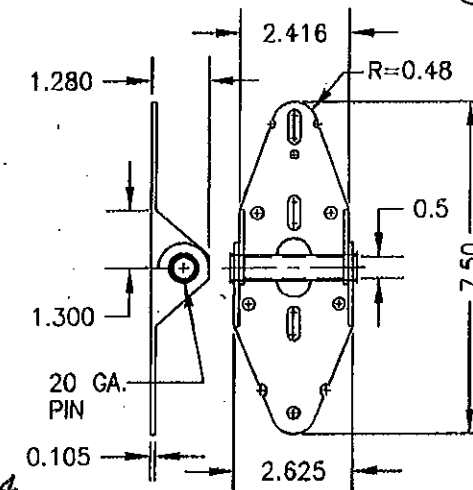
INSTALLATION DETAIL
SHIMMED TO FILLED BLOCK OR SOLID CONCRETE

C90 CONCRETE BLOCK WITH MIN. 2000 PSI GROUTED CELLS OR MIN. 2500 PSI SOLID CONCRETE

DOOR SHALL EXTEND MIN. 1/2" BEYOND STUCCO EDGE



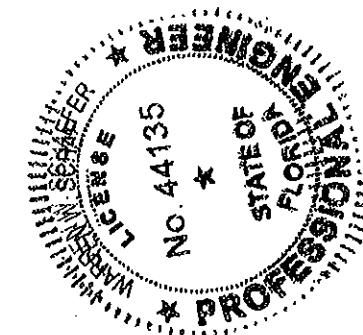
3 ADAPTER PLATE



4 SINGLE PIN HINGE

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No 10-1119.02
Expiration Date 03/18/2015
By [Signature]
Miami Trade Product Control

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No 11-1006.04
Expiration Date 03/18/2015
By [Signature]
Miami Trade Product Control



DRAWN BY: W.W.S.		CHECKED BY: W.W.S.	
PLOT: 1=4		DATE: 10/21/08	
NO.	REVISION	DESCRIPTION	DATE
DRAWING TITLE: 18 FT. WIDE HURRICANE IMPACT WOOD GARAGE DOORS			
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)		MANUFACTURER: DESIGNER DOORS, INC.	
7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE 561-744-3424		702 TROY ST. RIVER FALLS, WI 54022 800-241-0525	
CERTIFICATION: APR 12 2011		SHEET NO. 6 OF 7	
DRAWING NO. 1618		REV. A	

